

**Ship Via:**

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	3/26/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	3/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	3/26/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	3/26/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

DAS
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OCT 17 2019

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OCT 17 2019

DAS
21
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OCT 17 2019

072

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-311 Location :FG107

135 - Document Control - Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG008

140 - QC21 - Final Inspection - Work Order Release

Master Unit No 011265

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5149328 ✓
AN4-6A	Bolt	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5149813 ✓
AN4C5A	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5167345 ✓
AN5-10A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5158586 ✓
AN5-11A	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5144958 ✓
AN5-12A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5003926 ✓
D206-642-341	Replacement Skidtube (Fits LH or RH) fclm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5216102
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5202921 ✓
D2652	Bushing	16 pcs (16 ea) ✓	110-Packaging 1 - Pick Kit	5195628 ✓
D2712	Set Screw	10 pcs (10 ea) ✓	110-Packaging 1 - Pick Kit	5128866 ✓
D2932-1	Saddle LH Out, 206	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5194940 ✓
D2933-1	Saddle LH In, 206	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5194297 ✓
D2934	Saddle Spacer	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5194244 ✓
D2935	Saddle Spacer	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5199619 ✓
D2938-1	Saddle LH Out, 206	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5195273 ✓
D2939-1	Saddle LH In, 206	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5194844 ✓
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5204277
D3413-1	O-Ring	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5114083 ✓
D3456-1	Washer	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5199355 ✓
D3457-1	Washer	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5122538 ✓
MS21042L3	Nut	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5149299 ✓
MS21042L4	Nut	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5198112 ✓
MS21043-4	Nut	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5198136 ✓
NAS1149C0463R	Washer	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5124667 ✓
NAS1149D0363J	Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5191331 ✓
NAS1149D0463J	Washer	24 Ea (24 ea) ✓	110-Packaging 1 - Pick Kit	5200189 ✓
NAS1149D0563J	Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5134697 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	169	0
	AN4-6A	12	654	0
	AN4C5A	1	38	0
	AN5-10A	4	232	0
	AN5-11A	8	211	0
	AN5-12A	4	334	0
	D206-642-341	1	3	0
	D206-648-013	1	6	0
	D2652	16	513	0
	D2712	10	573	0
	D2932-1	1	2	0
	D2933-1	1	1	0
	D2934	2	43	0
	D2935	2	48	0
	D2938-1	1	2	0
	D2939-1	1	1	0
	D3407-043	1	12	0
	D3413-1	1	38	0
	D3456-1	1	159	0
	D3457-1	2	29	0
	MS21042L3	8	2,457	0
	MS21042L4	12	2,507	0
	MS21043-4	1	1,501	0
	NAS1149C0463R	1	412	0
	NAS1149D0363J	8	1,733	0
	NAS1149D0463J	24	3,316	0
	NAS1149D0563J	8	1,325	0

Part Specifications

Specifications could not be found.

Plex 2/19/19 2:33 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS											
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)											
Description Work Order Deviation				Disposition											
Completed By				Lead hand / Supervisor											
				QC / QA Coordinator											
Root Cause				FAULT CATEGORY											
				☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____				☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors															

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2851-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2648	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN980JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN980JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN980JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN980JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN980C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN980C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN980C10)

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Revision: Q

Date: 13.08.12

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -348	QTY -361	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2849	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN980C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: **Q**
Date: 13.08.12

Change Record

PAGE 1 OF 1

Part Number: D206-642-311 /-311BL /-311G/-312/-312BL/-312G

Description: SKIDTUBE , LH/RH

[illegible]